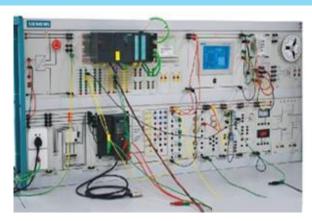
PLC TRAINING SYSTEM

Model Number: GOTT-PLCMODULE-07



DESCRIPTION

This PLC equipment is great for PLC programing training as we designed the PLC Trainers using actual PLC and provide ladder logic examples. Some of the PLC programming examples are the actual PLC ladder logic examples we use in current manufacturing training.

The objective of this training is to have:

- A better understanding of how PLC can automate production equipment
- Hands-on experience of PLC
- Digital / analog input and output know-how
- Knowledge on Networking
- Knowledge on Positioning Control

PRODUCT MODULES TWO-CIRCUIT DC POWER SUPPLY

CODE **DIGITAL INPUT** 382-401 **MODULE 1**

CODE 382-402 **ANALOG OUTPUT MODULE**

CODE 382-405 **MODULE**

SINGLE-PHASE SOCKET

CODE 382-411

Output: 24VDC

Input: AC 240V, 50Hz 1-Phase

Rated voltage: 240VAC Rated current: 5A

Analog meter range: 30VDC Digital meter range: 20VDC

Rated voltage: 240VAC Rated current: 10A



STEPPER MOTOR **MODULE**

Two-phase mixed stepper motor

Step angle: 1.8° Rated current: 3A Max. torque: 1.20Nm



Toggle switch X 8 units Rated voltage: 240VAC Rated current: 5A

CODE 382-403 **DIGITAL MODULE 2**

High density LED X 8 Voltage drop: 1.5V-2V Working current: 10 - 20mA

CODE **ANALOG INPUT** 382-414

CODE

382-413

MODULE Analog voltage input: 0...10VDC

CODE 382-404

Resistor: 10kΩ

Analog current input: 0...20mA



TRAFFIC LIGHT CODE 382-415 **MODULE**

12 LEDs compose a crossroad traffic Signal, each set simulating 3 traffic lights (Red, Yellow& Green) 8 terminals below separately control the east-west and south- north traffic light terminals, "COM1" is the common Port.



GENERAL RELAY MODULE

Relay type: OMRON MY2NJ Contact: NO& NC Coil voltage: 24VDC Rated voltage: 240VAC Rated current: 3A



CODE 382-406

DIGITAL OUTPUT MODULE 1

display (A,B,C,D,E,F,G) Every 3 LED compose one segment Able to display hexadecimal

21 red LEDs compose a 7-segment

number "0-F"



THREE-PHASE FCCB

382-416 Protection Fuse Leakage Current:

CODE

30MA Rated voltage: 415VAC, 50Hz

Input: AC 415V, 50Hz 3-Phase





382-410



Model Number: GOTT-PLCMODULE-07

STEPPER MOTOR DRIVER CODE **MODULE** 382-407 Output: 12VDC - 40VDC

Input signal: Stepper pulse Direction level signal



AC CONTACTOR MODULE

Coil voltage: 240VAC Rated voltage: 415VAC Rated current: 22A



Rated voltage: 415VAC Rated current: 0.8A Power: 200W Rated speed: 1400rpm

THREE-PHASE MOTOR



PERMANENT MAGNET DC MOTOR Rated voltage: 240VDC

CODE

382-409

CODE

297-000

Rated current: 0.8A Power: 120W Rated speed: 1500rpm



TACHO GENERATOR

Speed: 2000rpm

CODE 159-017 **SAFETY CONNECTING LEAD** 4mm connecting leads

CODE

CODE

382-412

237-001

VERTICAL FRAME

High Level: Din Standard

Material: Aluminum Side Frame: T shape

Size: 3-Layer 1450mm Length



A4 with two shelves

EXPERIMENT MANUAL

CODE 382-423



Output: Max. 20VDC



EXPERIMENT TOPICS:

- Basic ladder instruction practice
- Organization block program and data block program practice
- System function and system function block program practice
- Traffic lights PLC auto control experiment
- LED display PLC auto control experiment
- Three-phase asynchronous motor starting and self-locked PLC control
- Three-phase asynchronous motor forward / reverse rotation PLC control
- Three-phase asynchronous motor star / delta starting PLC control
- Analog input and output control
- Neon lights PLC control
- Drag-on carriage PLC control
- f^* Extensive experiment is also available to the demand of schools and users

- Mechanical arm PLC control
- Mixed liquor PLC control
- Conveyor belt PLC control
- Stepper motor PLC motor
- Pneumatic system PLC control
- Frequency converter PLC control
- TD200-controlled three-phase asynchronous motor forward / reverse rotation PLC control
- TD-200-controlled frequency converter PLC control
- Touch screen targeted PLC control
- Closed loop frequency regulation of motor-electric generator set with PG PLC control

Manuals:

- (1) All manuals are written in English
- (2) Model Answer
- (3) Teaching Manuals

General Terms:

- (1) Accessories will be provided where applicable.
- (2) Manuals & Training will be provided where applicable.
- (3) Designs & Specifications are subject to change without notice.
- (4) We reserve the right to discontinue the manufacturing of any product.

Warranty:

2 Years

ORDERING INFORMATION:

ITEM	MODEL NUMBER	CODE
PLC TRAINING SYSTEM	GOTT-PLCM-382	382-400